

VEGETABLE CLEANING MACHINE FOR AGRICULTURE USE AND IT'S DESIGN ASPECT.

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ABSTRACT

Green roots such as radishes, carrots, potatoes, etc. should be removed from the soil and clay residues after harvest, and then transported from the plants to the market. Usually, when peeling carrots and radishes, Indian farmers use the traditional method of washing the roots with fingers and feet. This seems to take a long time and requires more tasks. In this company, the CAD version of the vegetable washing system is converted into generated calculations and completed designs. After creating the CAD version, model the finite element and the finite element. The analysis has been completed and the impact has been mentioned in order to complete the green body smoothing project at an economical cost.

1. Introduction:

Washing vegetables is a key step in any process that provides attractive and chemically free-flowing vegetables. Potatoes, tomatoes, cabbage, carrots, radishes and other vegetables must be cleaned of soil and clay residues after harvest. Transport them from the factory to the market.



Figure 1.1 Traditional method of vegetable cleaning

Usually, many Indian farmers use traditional methods of peeling



carrots and radishes, including washing the roots with hands and feet. There is a need to develop a rotary vegetable cleaner that is affordable to all farmers in India. This is a key process before bringing vegetation to the market. It will reduce the microbial load in the soil while removing industrial soil, dirt and even pesticide residues, thereby bringing additional crops to the farm. grade.

Figure 1.2 Unwashed root crops

Vegetable pollution is usually caused by unhealthy planting, advertising and marketing. Food-borne microorganisms and pesticides, if not disinfected, are of vital importance to the public interest because they can endanger health.

1.1 Objectives:

- Create the concept of a vegetable peeler..
- Calculate the structure of the peeler..
- Perform CAD modeling of creative layouts.
- Reduce the labor and time required to harvest vegetables..
- It helps vegetables well and removes unwanted particles.
- Bring vegetables to the market as soon as possible.
- Reduce water consumption compared to more modern methods.
- Used to sterilize vegetables of different sizes.

1.2 Problem Formulation:

Usually, when peeling vegetables carrots and radishes, Indian farmers use the traditional method of washing the roots with fingers and toes. Time is wasted, farmers sell vegetables, they do not peel well, there are many

unwanted residues on the surface, food may also be harmful to health. For this, you need to use vegetable cleaners.

2. Methodology

The following techniques can be used to create cheap peeler designs: A deep understanding of previous agricultural research points you in the right direction. As small as possible. Download, CAD model, design and production optimization.

3. Designing

3.1 Design Calculations:

The following dimensional requirements assume that the casting specifications of the cleaning equipment are used in the calculation. Yield = 18mm diameter, the distance between two adjacent holes is 13mm.

Shower casting technical data $\phi = 3 \text{ mm}$

roller length-1 meter

roller Diameter = 40 cm

Table height = 5 feet

Vegetable capacity = 10 kg

Vegetables over time-tomatoes, potatoes, carriers, chicken legs, bunches, peppers,

fruits 5 kg-volume-15 liters (very) maximum.

Clean up to 50 kg/h. Single load = 10 kg.

Vegetable density = 1080 cubic meters.

Unit load = weight of one load / density of vegetables.

The volume of the load = $10/1080$
 $= 0.00925 \text{ m}^3$

$0.00925 = \pi / 4 d^2 \times 0.5$

$d = 0.375 \approx 0.38 \text{ m}$

Cylinder diameter 0.38 m (380 mm)

3.2 Speed of motor roller

$N_1 = 30 \text{ rpm}$ drum speed

$N_2 = \text{drum speed}$

$D_1 = \text{drum diameter } 350 \text{ mm}$

$D_2 = \text{drum diameter } 110 \text{ mm}$

$$N_1 D_1 = N_2 D_2$$

$$N_2 = (30 \times 350) / 110 = 96 \text{ rpm}$$

drum directly connected to the motor shaft

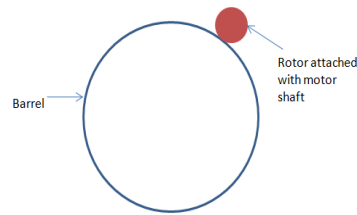
3.3 Torque calculation

When you consider that the total weight of the swing is 80 kg.

$$80 \times 9.81 = 784.8 \text{ N}$$

$$T = F \times r$$

$$T = 784.8 \times 0.02 = 15.696 \text{ N.m}$$



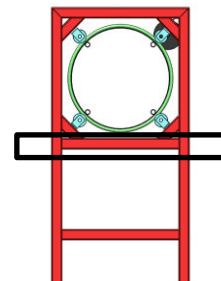
3.4 Power calculation

$$P = \frac{2\pi NT}{60}$$

$$P = \frac{2 \times \pi \times 96 \times 15.696}{60} = 158 \text{ watt}$$

3.5 Frame Calculations

Strain calculation



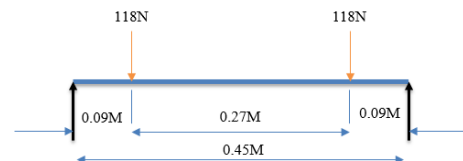
i) There are 2 horizontal members carrying total load at 4 points

Total load = charge + barrel + others

Total load = $15 \text{ kg} + 13 \text{ Kg} + 20 \text{ Kg} = 48 \text{ Kg} / 4 = 12 \text{ Kg}$

Force = mass x acceleration

Force = $12 \text{ Kg} \times 9.81 \text{ m/sec}^2 = 117.72 \text{ N} = 118 \text{ N}$



$$R_A + R_B = 236 \text{ N}$$

$$R_B \times 0.45 - 118 \times 0.36 - 118 \times 0.09 = 0$$

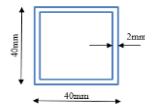
$$R_B = 118 \text{ N}$$

$$R_A = R_B = 118\text{N}$$

Maximum bending moment at centre of span

$$B.M = 118 \times 0.225 - 118 \times 0.135$$

$$B.M = 10.62 \text{ N.m} = 10620 \text{ N.mm}$$



$$Y = \frac{40}{2} = 20\text{mm}$$

$$I = \frac{BD^3 - bd^3}{12}$$

$$I = \frac{40 \times 40^3 - 36 \times 36^3}{12}$$

$$I = 73365.4\text{mm}^4$$

$$\sigma = \frac{M}{I} \times Y$$

$$\sigma = \frac{10620 \times 20}{73365.34} = 2.89\text{mpa}$$

The frame material is low carbon steel, and the yield strength is 215-250MPa.

When the frame is fully loaded, the stress generated is much lower than the yield point, which makes the construction safe.

3.6 CAD Modeling:

Solidworks is used to create CAD models. Through engineering calculations

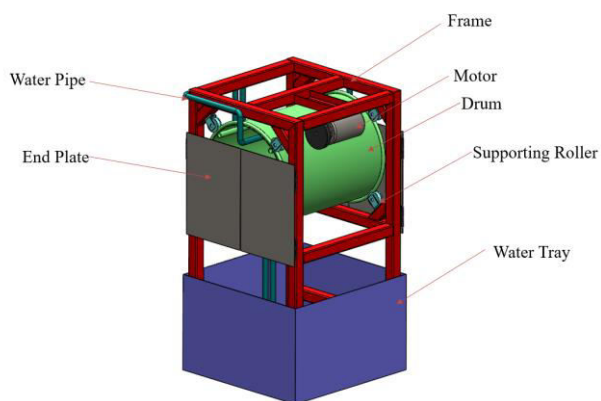


Figure 3.1 Isometric view of CAD model

The barrel is made of 2 mm perforated steel plate. Barrel diameter-380 mm, length-500 mm. One end of the roller is carried by a bearing, and the other end is open. The flat MC 25x3 mm is framed in the form of a drum inside. The Barrel is powered by a 0.5 HP electric motor. A 40x40x2 mm M.S square tube support frame, supporting the entire

device, including the water tank below. The open end of the bucket has a support in the frame to prevent vegetables from falling out during washing. The installation height is 1030 mm.

4. Design Validation:

4.1 Pre-processing:

In finite element analysis, the stability of the structure/machine is observed under given load conditions, in which all structural elements that represent stability or load sources are taken into account to reduce the number of equations to be solved. Apply loads and constraints to the FEM model as shown below. The bottom of the frame is fixed to the floor, as shown by the red triangle.



Figure 4.1 Constraints

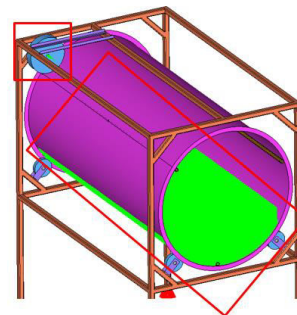


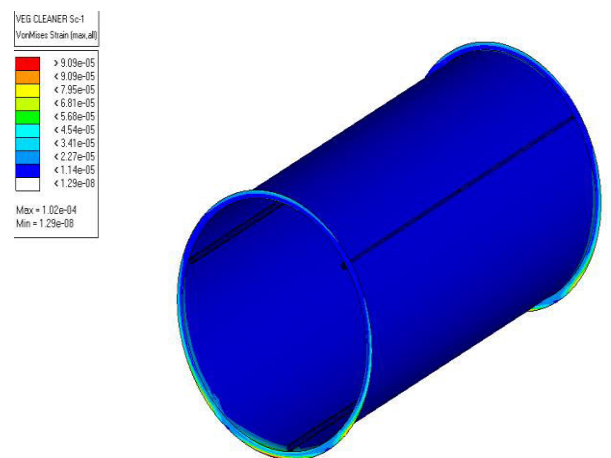
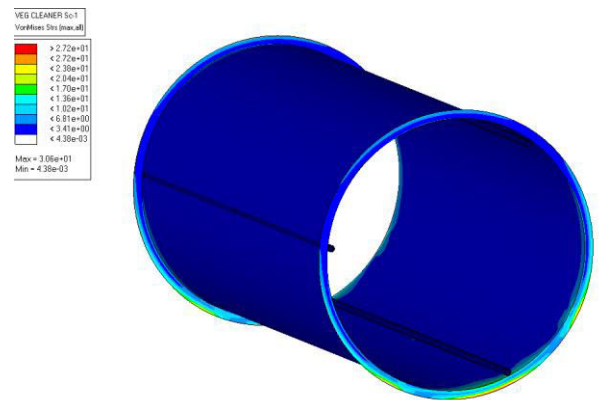
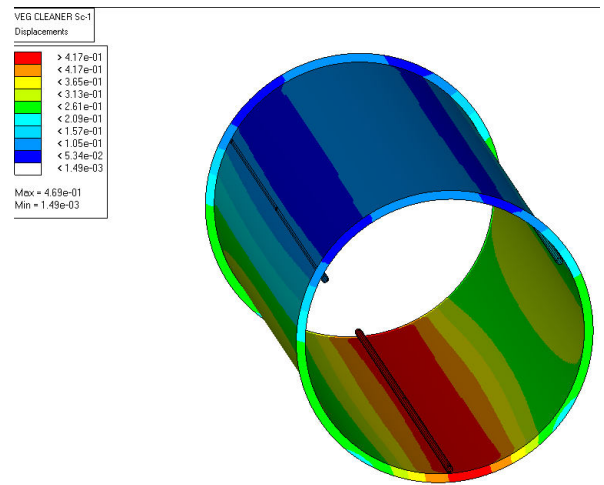
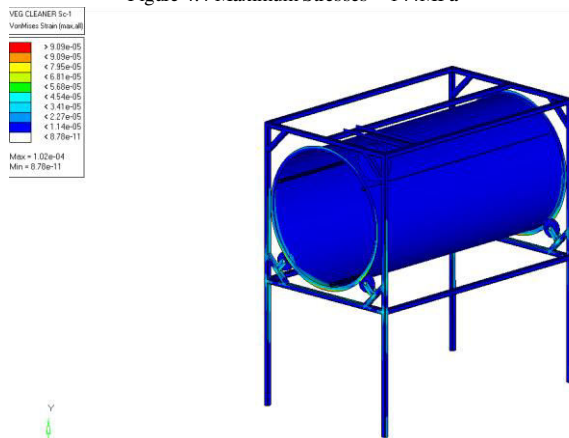
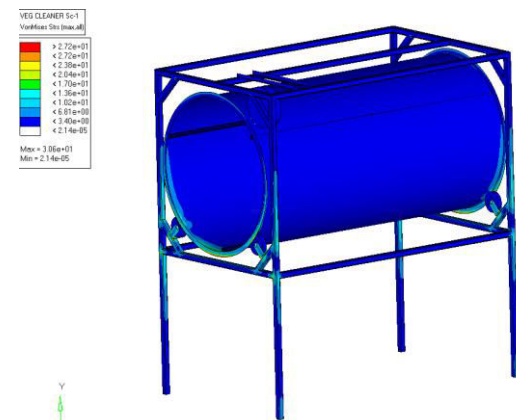
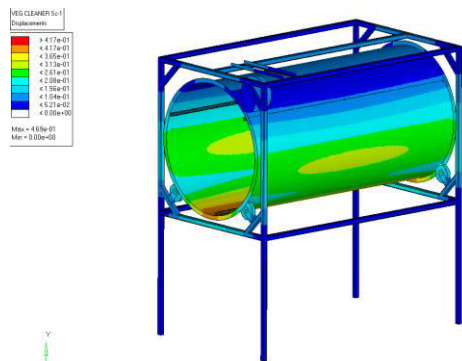
Figure 4.2 Forces and Torque

Forces due to vegetable weight
total weight of single charge = 10 Kg
Force = 10 x 9.81 = 98.1 N
Load on single node = 98.1/42486 = 0.00235N

Motor Torque = 15.696 N.m

4.2 Post-processing:

The results of the finite element analysis are shown as displacement, stress and strain.



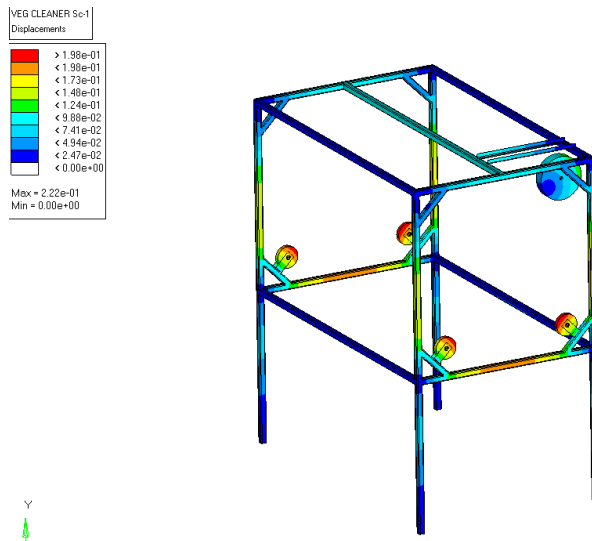


Fig 4.9: Maximum Displacement = 0.2 mm

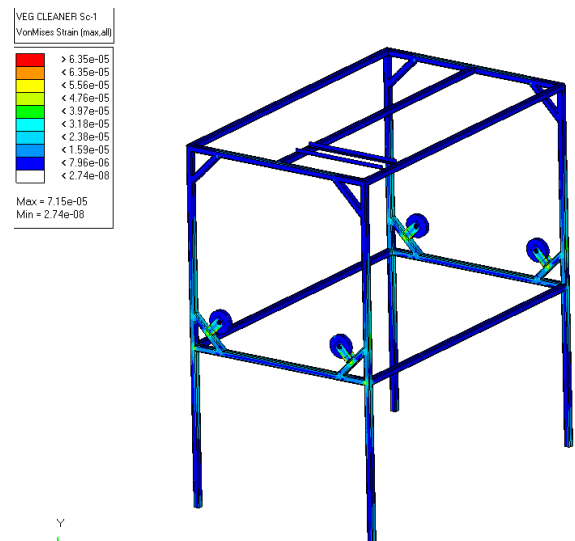


Fig 4.11: Maximum Strain = 0.0000715

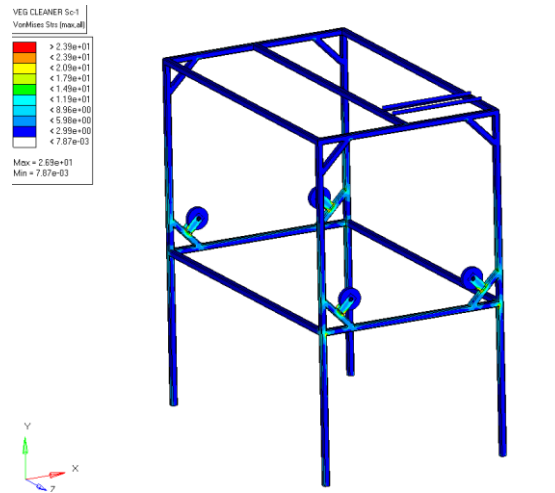


Figure 4.10 Maximum Stresses = 26.9 MPa

5. Result Discussion:

According to the company's requirements, we developed a vegetable peeling machine and analyzed it using the finite element method. With the help of linear static analysis, we determined that the stress in the model was 30 MPa and the elastic limit was 215 MPa. The result of shows that the stress of 30 MPa is much lower than the yield point. The linear static analysis shows that the displacement of the structure under the maximum load is 0.3mm. The result shows that the displacement is very small compared with the size of the structure and can be ignored. These results indicate that the design is safe for the given load conditions.

Type	Value	Remark
Displacement	0.46mm	negligible compared to the size of structure
Stress	144 MPa	144 MPa < 215MPa. well within the Yield stress limits
Stress in frame	26.9 MPa	26.9 MPa < 215MPa. well within the Yield stress limits

Table 5.1 Analysis observations

6. Development:

6.1 Construction:

The barrel is made of 2 mm perforated steel plate. Barrel diameter-380 mm, length-500 mm. One end of the roller is carried by the bearing, and the other end is open. The flat MC, measuring 25x3 mm, is framed in the form of a drum from the inside. The Barrel is powered by a 0.5 HP electric motor. A 40x40x2mm M.S square tube support frame, supporting the entire installation, including the water tank below. The open end of the bucket has a support in the frame to prevent vegetables from falling out during washing.

6.2 Construction:

Part No.	Parts	Cost
1	Frame [Material + Fabrication]	5300
2	Tray [Material + Fabrication]	1200
3	Rollers	800
4	Water Pump	350
5	Battery 12V	820
6	Motor	5000
	Total	13500

Table 6.1 Cost estimation

7. Conclusion:

After completing this task, the vegetables are thoroughly washed with water, and the pesticides and residues are removed in a short time with a vegetable cleaner. Stacking and washing vegetables in a vegetable peeler is easy and convenient. It takes less time. According to the performance of the vacuum cleaner, a variety of vegetables can be cleaned at the same time..

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